



Marshall
Waterproofing
Professional Solutions

**SPECIFICATION
FOR
PROTECTO WRAP
ONE PIECE SILL TAPE**

BRANZ Appraisal Certificate # 591 (2008)

www.mwnz.com



ONE PIECE SILL TAPE SPECIFICATION TIMBER/STEEL FRAMING

PRODUCT DESCRIPTION

Protecto Wrap One Piece Sill Tape has been developed as a secondary water ingress protection system for 100mm (nominal) deep window and door openings in timber and steel framed buildings. Protecto Wrap One Piece Sill Tape must not be considered as a primary flashing.

One Piece Sill Tape is a polyethylene faced, modified SBS rubberized asphalt, self adhesive membrane. The tape is covered on the underside by a paper backing and the upper face by white polyethylene sheeting in two parts, printed with Protecto Wrap. The tape is 1.0mm thick and is supplied in rolls 150mm wide and 20m long.

FEATURES AND BENEFITS

- One Piece Sill tape is a one component secondary flashing system, with the design of the tape providing superior opening protection.
- Requires no adhesives or fixings to hold in place.
- The One Piece Sill Tape can be used on all accepted building wraps including bituminous paper.
- The tape can be overlapped by 100mm to join to another roll. There is no wastage.
- The One Piece Sill Tape has been appraised for use by BRANZ.
- Meets the requirements of the New Zealand Building Code (NZBC) Acceptable Solution E2/AS1, paragraph 9.1.5(b).

SHELF LIFE

The product has a shelf life of two years from date of manufacture.

STORAGE

Store all materials in a dry place at temperatures between 10° C and 32° C. Do not store in direct sunlight. Do not remove the tape from the carton until ready to use and always replace in the carton for storage.

DURABILITY

Provided it is not exposed to the weather or ultra-violet light for more than 30 days the One Piece Sill Tape will be durable and serviceable for at least 15 years (compatible with that of the joinery).

SAFETY PRECAUTIONS

Material safety data sheets are available on www.mwnz.com.

SURFACE PREPERATION

All surfaces to receive the tape must be clean, dry and free of any dust or sharp protrusions.

- When One piece Sill Tape is used in conjunction with LOSP treated timber, the solvent must be allowed to evaporate (generally one week) prior to installation of the tape.
- Do not install the tape if the temperature is below 5 degrees centigrade.
- In cooler conditions warm the tape before applying. In extreme conditions Protecto Tak Primer can be used to enhance adhesion.

ONE PIECE SILL TAPE



INSTALLATION

SILL AREA

- Measure and mark 150mm up from the LHS bottom corner of the opening .
- Measure the sill length.
- Measure and cut a length of One Piece Sill Tape 300mm longer than the sill length.
- Roll up the cut length with the branded face to the inside of the roll. Peel back 50 mm of the backing paper to expose the black adhesive.
- Align the Protecto Wrap One Piece Sill tape with the 150mm mark on the jamb and flush with the inside edge of the opening. Apply the tape down the frame and into the corner.

NOTE: The divided side of the tape must face to the outside of the opening.

- When the sill jamb junction is reached ensure the tape is pressed firmly into the corner.
- Continue removing the backing paper and sticking the One Piece Sill Tape across the length of the sill and up the other jamb. Keep the tape flush with the inside edge of the opening.
- Fold the upper front piece of the branded flap back into the opening to expose the lower section of the combination tape.
- Starting at one end, remove the release film and fold the flexible membrane around onto the face of the opening.(Do not overstretch the membrane)

NOTE: For ease of installation, adhere the middle and ends of the membrane onto the face of the opening before removing the release film.

- Fold the branded flap forward and cut at the corners.
- Fold the branded flap over the top of the exposed membrane.

TOP CORNERS

- Cut a 300mm length of One Piece Sill Tape
- Remove the backing paper and fold the tape in half, keeping the adhesive membrane to the outside of the fold.
- Position the tape into the corner. Adhere the tape down the side, then across the top of the opening. The tape must be pressed firmly into the corner

NOTE: The divided side of the tape must face to the outside of the opening.

- Fold the branded flap back into the opening to expose the lower section of the combination tape.
- Remove the release film and fold the flexible membrane onto the face of the opening.(Do not overstretch the membrane)

NOTE: For ease of installation adhere the ends of the membrane onto the face of the opening before removing the release film.

- Fold the branded flap forward and cut at the corners.
- Fold the branded flap over the top of the exposed membrane.

NOTE: When correctly installed to the top corners, the tape should extend 150mm down the jamb and 150mm across the lintel and be folded 50mm approx. out onto the face of the opening.

After installation of the One Piece Sill Tape firmly smooth all tape to ensure maximum adhesion.

Adhesion increases after the tape has been in place for a period of time.

HEAD FLASHING

For the taping of head flashings use Protecto Wrap Head Flashing Tape with Tak Primer.

ONE PIECE SILL TAPE

**NOTE:**

- The membranes used in the making of Protecto Wrap One Piece Sill Tape are not UV stable and must be covered within 4 weeks of installation. If tapes are left exposed for longer than this, they must be replaced or a second layer of tape installed over the top.
- The membranes may discolour some sealants. It is advisable to check with the sealant manufacturer to confirm the suitability any sealant that could come in contact with the tape.

REPAIRS

- One Piece Sill Tape can be repaired by covering with a second piece of tape that extends 50mm beyond the damaged area. Ensure the tape surface is clean and dry before overlaying.
- Should air become trapped behind the membrane at any stage of the installation, roll the trapped air to the outside of the tape.

WARRANTY

The materials used in the Protecto Wrap One Piece Sill Tape are warranted to be free of defects in manufacture for a period of 15 years. This warranty is limited to the replacement of the product only.

ONE PIECE SILL TAPE